

**【ABSTRACT】**

Disclosed herein is a door for drum type washing machines wherein a decorative band is permanently attached to a door frame by means of improved engagement between the decorative band and the door frame. The door comprises a door frame formed by 5 injection molding, and a decorative band inserted in a mold by an insert injection method when the door frame is formed by injection molding such that the decorative band is attached to the front surface of the door frame.